PCT/US2004/028557 A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B29C65/00 B31D3/02 B29C53/56 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B29C B31D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category ° Relevant to claim No. X US 4 631 108 A (COLSON WENDELL B) 9 23 December 1986 (1986-12-23) A column 8, lines 49-66; claims 1,4; figures 1-8. 1,10,12,13 10-12 X US 5 002 628 A (SCHNEBLY JOHN T) 1-10,12 26 March 1991 (1991-03-26) column 5, line 46 - column 11, line 13; claim 1; figure 4 column 12, line 3 X US 4 677 012 A (ANDERSON RICHARD N) 30 June 1987 (1987-06-30) 9 Α column 6, lines 9-11 1-8. 10-12 -/--Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the *A* document defining the general state of the art which is not considered to be of particular relevance invention "E" earlier document but published on or after the International "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date "L" document which may throw doubts on priority claim(s) or which is clied to establish the publication date of another cliation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "O" document referring to an oral disclosure, use, exhibition or *P* document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the International search report 21 December 2004 28/12/2004 Name and mailing address of the ISA Authorized officer

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